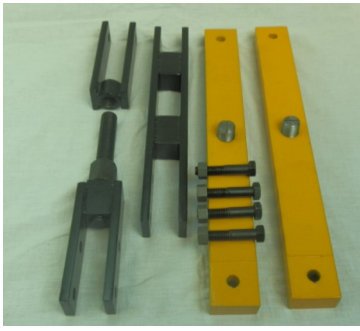


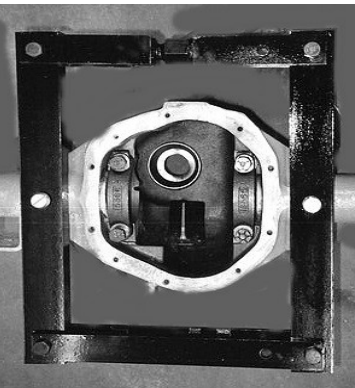
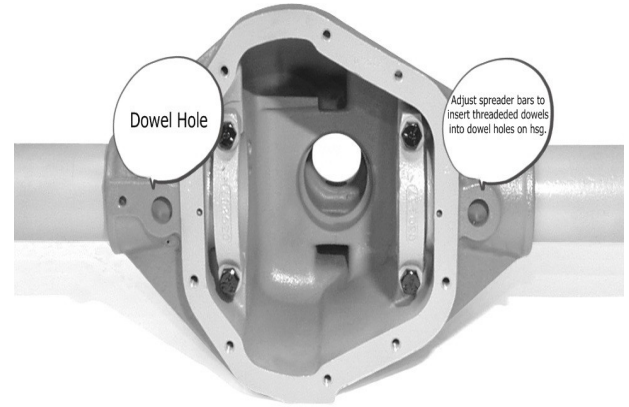
# ***Case Spreader Kit For Dana 30-80 Housings Instruction Sheet***



## **1st Step**

**First adjust the spreader to fit the dowel holes of your housing. You can achieve this by changing holes on the spreader bars or adjusting the spreader screw. As you will notice, both top and bottom have 2 sets of holes for adjustment which allows this spreader to be used on multiple applications.**

***NOTE: Many types of housings are made to accept, although it is not necessary in many of these and can even cause it to take longer.***



## **2nd Step**

**After you have placed the spreader on the housing you will need to open the spreader slightly by turning the spreader screw so the unit will hold itself in place. When that is done you need to attach a magnetic base dial indicator across the housing opening so you can monitor the amount of spread.**

## **3rd Step**

**You are now ready to spread your housing. It is recommended that you spread your housing only .006" to .008" on the dial indicator.**

***NOTE: Be absolutely certain NOT TO EXCEED .015". Exceeding this may cause serious damage to the housing or personal injury.***

**You should still have to slightly pry the carrier out of housing with the spreader in use as well as during install of carrier you should need to lightly tap carrier into housing. It should not just freely drop into the housing.**

